

Typhoon Series Hydraulic Control Valves are the direct diaphragm closing automatic hydraulic control valves which work with line pressure. It ensures easy and smooth flow with minimum pressure losses thanks to excellent design of valve body and diaphragm. No wearable parts such as stem, bearing and seat exist in main valve body, valve life is much longer than other competitor valves. Only movable part of valve is vale diaphragm. Typhoon Series serial hydraulic control valves are designed so that it can be used in potable water force network, agricultural irrigation, fire fighting, filtration, industrial applications by even an unskilled personal.

#### **GENERAL FEATURES**



- ☑ Easy use and maintenance due to simple design
- Low cost
- Operation in wide pressure range
- Perfect modulation even in lower flow rates
- Anti-surge closing and opening with flexible diaphragm
- ✓ Full tightness thanks to reinforced diaphragm and inner spring
- Long life with epoxy-polyester coating
- ✓ Wide control application range by using different pilot valves
- Operation in both horizontal and vertical positions in application area

### **Working Principals**

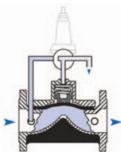
It is automatic hydraulic control valve designed for make desired modulation processes in main valve network line as full hydraulically by means of line pressure without requiring different energy sources such as electric, pneumatic on mechanic energy.

### Valve Closing Mode

When pilot valves connected on main valve transport water pressure in valve upstream to valve actuator (control chamber), water creates a hydraulic power on valve diaphragm. This power formed, by combining with extra power applied by inner spring, ensures that valve will be closed as full tightness.

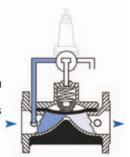
## **Valve Opening Mode**

When way of pilot valve located on main valve being in closed position is brought into relief position, pressurized water within control chamber on main valve diaphragm is released. When line pressure (P1) reaches to the value which will overcome spring power, water carries valve to fully open position by applying a hydraulic power to valve diaphragm from bottom.

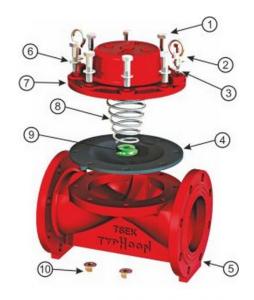


### **Modulation Mode**

Pilot valves which are connected to main valve actuator ensure that main valve works in modulated mode. According to flow rate or pressure conditions, it ensures that main valve works in modulated mode by controlling pressure of fluid within main valve actuator (control chamber)



### **MAIN PARTS & TECHNICAL SPECIFICATIONS**



#### Main Parts

NO.	Part Name	Material
1	Screw	EN ISO 4014
2	Eye_Bolt	DIN 444
3	Washer	EN ISO 7091
4	Diaphragm	Cloth Reinforced Natural Rubber
5	Body	EN GJL-250 GG25
6	Washer	EN ISO 7091
7	Cover	EN GJL-250 GG25
8	Spring	AISI-302
9	Spring Thrust Ring	Polyamide
10	Bolt Nut	DIN EN ISO 4032

**Technical Specifications** 

	Standard	0,7 - 16 bar (10 - 240 psi)			
Pressure Rating	Low Pressure Range	0,5 - 10 bar (7,5 - 160 psi)			
	High Pressure Range	0,7 - 25 bar (10 - 360 psi)			
Tournelous	Min. Operating Temperature	- 10 °C (14 °F) DIN 2401/2			
Temparature	Max. Operating Temperature	80 °C (176 °F) DIN 2401/2			
	Flanged	DIN 2501, ISO 7005 - 2			
Connection	Threaded	ISO (BSP) , ANSI (NPT)			
	Grooved End	Victaulic			
Coating	Standard	Ероху			
Coating	Optional	Polyester			
Hydraulic Connections	Standard	Reinforced Nylon (Air Brake) Hydraulic Pipe SAEJ 844			
	Optional	Copper DIN 1057			
Actuator Type	Diaphragm	Closing Type with Single Control Chamber and Diaphragm Actuator			

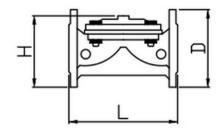


## MODELS, DIMENSIONS AND WEIGHTS

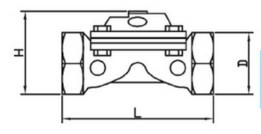
## Models

Materials	1	0	11				
Connection	Flar	nged	Thre	Threaded			
Material	GG	25	GGG 40				
Body	Globe						
Operating Pressure	PN 10 - PN 16 - PN 25						
	inch 2	<b>mm</b> 50	inch 2	<b>mm</b> 50			
	2 1/2	65	2 1/2	65			
	323	80*50	323	80*50			
Available	3	80	3	80			
Diameters	4	100					
Diameters	5	125					
	6	150					
	8	200					
	10	250					
	12	300					

## **Dimensions And Weights**



DN		D		L		Н		Weight	
inch	mm	inch	mm	inch	mm	inch	mm	Lbs	kg
2	50	6,49	165	8,7	220	5,9	150	18,7	8,5
2 1/2	65	7,28	185 200	8,7	220	6,1	155	22,2	11
3	80	7,87		200	11,2	283	6,7	172	46,2
4	100	8,66	220	13,2	335	7	180	51,7	24
5	125	9,84	250	14,7	372	7,87	200	61,6	28
6	150	11,2	285	15,6	395	12	305	119	54
8	200	13,3	340	18,2	460	15	383	238	108
10	250	15,5	395	21,5	545	17,5	445	290	132
12	300	17,5	445	23	582	19,6	495	385	175



DN		D		L		н		Weight	
inch	nch mm inch mm		inch mn		inch	mm	Lbs	kg	
2 1/2	50	3,3	85	7,3	185	4,1	105	11,4	5,2
2 1/2	65	3,7	95	8,1	227	4,1	105	14,3	6,5
3	80	4,3	110	12,6	320	4,9	125	28,6	13



SIZE		DIAPH	RAGM	PRESSU	JRE RANGE
inch	mm	Tipi	No	mSS	psi
2	50	Low Pressure	# 03	4-100	6-160
323	80*50*80	Standard	# 05	7-160	10-230
		High Pressure	# 07	10-250	15-360
		Low Pressure	# 03	4-100	6-160
21/2	65	Standard	# 05	7-160	10-230
		High Pressure	# 07	10-250	15-360
		Low Pressure	# 13	4-100	6-160
3	80	Standard	# 15	7-160	10-230
		High Pressure	# 17	10-250	15-360
7	100	Low Pressure	# 13	4-100	6-160
4		Standard	# 15	7-160	10-230
		High Pressure	# 17	10-250	15-360
	125	Low Pressure	# 13	4-100	6-160
5		Standard	# 15	7-160	10-230
		High Pressure	# 17	10-250	15-360
4		Low Pressure	# 23	4-100	6-160
6	150	Standard	# 25	7-160	10-230
		High Pressure	# 27	10-250	15-360
	200	Low Pressure	# 33	4-100	6-160
8		Standard	# 35	7-160	10-230
77		High Pressure	# 37	10-250	15-360
70.000		Low Pressure	# 43	4-100	6-160
10	250	Standard	# 45	7-160	10-230
		High Pressure	# 47	10-250	15-360
, and 1		Low Pressure	# 33	4-100	6-160
12	300	Standard	# 35	7-160	10-230
		High Pressure	# 37	10-250	15-360

# Hydraulic Performance

ı	Valve	mm	50	65	80-50-80	80	100	125	150	200	200	300
ı	Size	inch	2	2 1/2	323	3	4	5	6	8	10	12
ı	Κv	m³/h @ 1 bar	88	88	88	174	187	187	419	1139	1698	2276
	Cv	gpm @ 1 psi	102	102	102	201	216	216	484	1316	1961	2629

$$Kv_r(Cv) = Q. \sqrt{\frac{G}{\Delta P}}$$

Cv = 1,155Kv

Kv: Valve Flow Coefficient (fluid passing in 1 bar pressure lose in m3/h and 1 bar)

Cv: Valve Flow Coefficient (fluid passing in 1 bar pressure lose in gpm and 1 psi )

Q: Flow Rate (m3/h, gpm)

ΔP: Head Loss (bar, psi)

G: Specific weight of water (1.0)



